

START



GAS STATION



DEBATE



GAS STATION



OIL WELL

PIPELINE

DEBATE

REFINERY

PIPELINE

AIRPORT

REFINERY

TANKER TRUCK

DEBATE



TANKER TRUCK

REFINERY

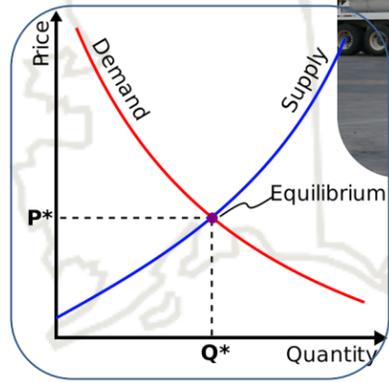
PLASTICS



DEBATE

DEBATE

DEBATE



Roll the die to move from **START** to one of the **FINISH** points.
 Choose a route to be sure to land on at least five different steps
 in the petroleum process along the way.

